

# **Product Data Sheet**

# **PETROKUT 10**

# DESCRIPTION

PETROKUT 10 is a low viscosity cutting oil containing a special blend of additives and anti-oxidant to provide oxidation stability and extended oil service life. It is designed for use in deep-hole boring and threading operations where cutting fluid transparency is needed for good metalworking visibility. It also exhibits non-staining characteristics, giving a high degree of surface finish.

# **APPLICATION**

• Transparent cutting fluid for machining operation

#### TYPE

• Neat/Mineral-based cutting oil

## **AVAILABLE PACKAGES**

0.8703

170

1.0

12.02

2.93

Please contact our Sales Team for the available packages.

# PROPERTIES

- Exhibits non-staining characteristics
- Gives superior surface finish and prolongs tool life
- Provides high degree of chemical activity important in cutting alloys in such operations as deep-hole boring and threading

#### GRADE

• ISO VG 10

# **TYPICAL CHARACTERISTICS**

Specific Gravity at 15.6 <sup>o</sup>C Flash Point, COC, <sup>o</sup>C Color, ASTM Viscosity at 40<sup>o</sup>C, cSt Viscosity at 100<sup>o</sup>C, cSt